



VECTOR 3SE RESERVE PIN COVER FIELD MODIFICATION

Overview

Modification of the bottom tuck tab of the Vector 3 SE Reserve Pin Cover for container sizes V360-1, V360-2, V360-3, V361, V364 and V364-1.

The Bottom tuck tab is trimmed back 3/8" (9mm)

This work must be performed by a certified Master rigger.

Machines/Tools required

Single needle 301 sewing machine

Snips or scissors

Heavy duty scissors

Seam ripper

Hot knife

Lighter

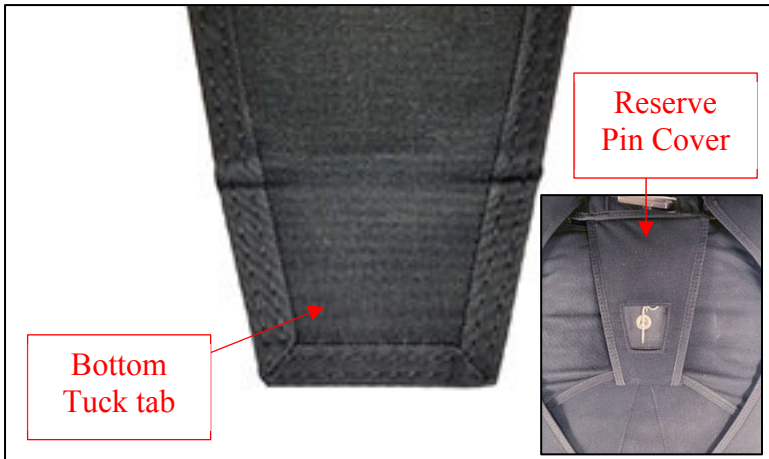
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INSTRUCT. V3SE Reserve Pin Cover Field Modification.docx

Procedure



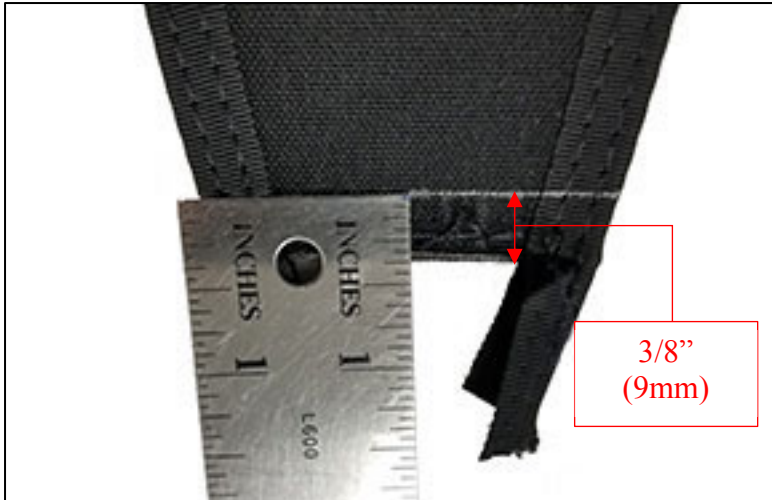
Identify the Reserve Pin Cover flap bottom “Tuck Tab”.



Using either snips or a seam ripper, carefully unpick the binding tape stitching from the bottom edge of the flap.



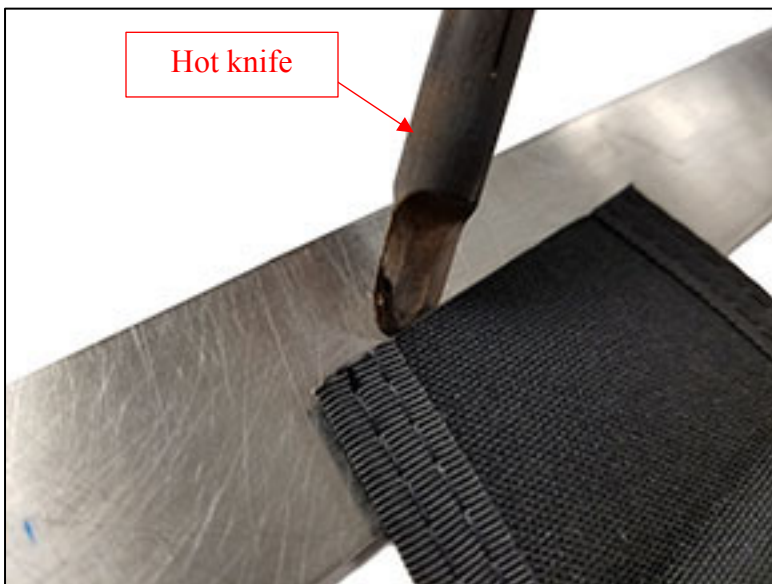
Remove all stitching up to the folded corners.



From the bottom edge of the flap, measure 3/8" (9mm) as shown and mark a line across the flap as shown.



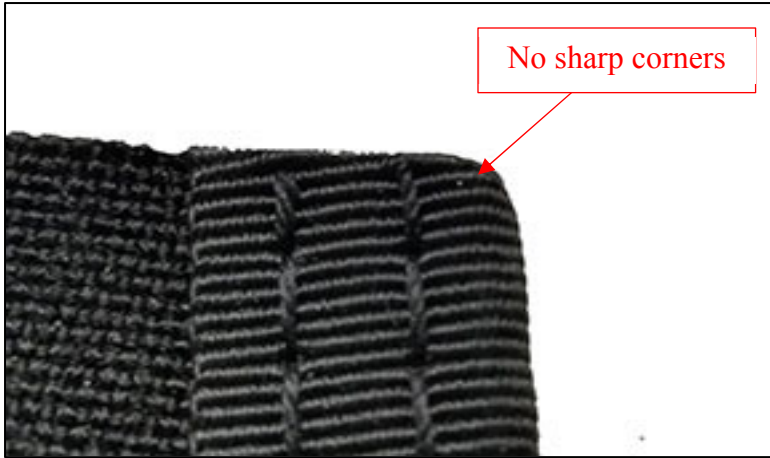
Using heavy scissors, carefully cut and remove the end of the tuck tab.



Sear the cut nylon material and binding tape to stop any fraying.

This is done using a hot knife and 45-degree angle to sear the material to the MDS plastic stiffener. Repeat on both sides of the flap.

If a hot knife isn't available, use a lighter to seal the materials and thread as best as possible.



The corners should also be free of any sharp edges.



Using E thread and starting at the top of the Tuck Tab stiffener, begin sewing on the OUTER stitch row of the binding tape.

Follow the indicated stitch pattern.



Next, move the INNER stitch row of the binding tape and repeat following the indicated stitch pattern.



All threads should be trimmed and sealed using a lighter.

The bottom tuck tab should not exceed **1 3/8" (35mm)**

This completes the field modification.